



**AI TECHNOLOGY INC**  
 70 Washington Road  
 Princeton Jct., NJ 08550  
 (609) 799-9388 fax (609) 799-9308  
 E-Mail: [ait@aitechnology.com](mailto:ait@aitechnology.com)  
 Internet: <http://www.aitechnology.com>

**FLEXIBLE DIE ATTACH**  
**ME8850-DA**

- Flexible**
- Moisture Resistant**
- High Green Strength**
- Electrically Conductive**
- Epoxy Paste Adhesive**

**IDEAL FOR:**

- "Low" Bleeding
- Large Area Die Attach
- Screen-Printable
- Component Attach
- Substate Attach

**DESCRIPTION:**

ME8850-DA is designed for fine needle dispensing and screen-printing processing. This silver filled conductive die-attach adhesive can be rapidly cured at low temperatures. This single component, silver filled paste is ambient storable and electrically and thermally conductive. It is highly thixotropic with minimal sag.

ME8850-DA has been designed to eliminate bleeding on both silver plated copper and alloy 42 leadframes.

**AVAILABILITY:**

ME8850-DA is available in syringes or in jars.

**APPLICATION PROCEDURES:**

- ( 1 ) Thaw for 30 min. before opening jar or using syringes.
- ( 2 ) Dispense adhesive onto clean substrate with a suitable pattern to
- ( 3 ) Prebake at 80 C for 30 minutes
- (4) Cure according to the recommended schedules.

**TYPICAL PROPERTIES\***

|   |  |
|---|--|
| <b>Electrical Resistivity</b><br>( 150 °C/ 5 minutes )                        | <b>&lt;5x10<sup>-4</sup> ohm-cm</b>                                |
| <b>Dielectric Strength (Volts/mil)</b>  | <b>Not Applicable</b>  |
| <b>Glass Transition Temp.(°C)</b>   | <b>-20/-50 Minor</b>   |
| <b>Current Carrying Capabilities</b>  | <b>50 Amp/mm<sup>2</sup></b>                                       |
| <b>Lap-Shear Strength</b>   | <b>N/A</b>   |
| <b>Device Push-off Strength</b>   | <b>&gt;1000 psi</b><br><b>&gt;6.9 N/mm<sup>2</sup></b>             |
| <b>Hardness (Type)</b>  | <b>85 (A)</b>  |
| <b>Cured Density (gm/cc)</b>  | <b>3.8</b>   |
| <b>Thermal Conductivity</b>   | <b>&gt;55 Btu-in/hr-ft<sup>2</sup>-°F</b><br><b>&gt;7.9 W/m-°C</b> |
| <b>Linear Thermal Expansion</b><br><b>Coeff. (ppm/°C)</b>                     | <b>100</b>   |
| <b>Maximum Continuous</b><br><b>Operation Temp. (°C)</b>                      | <b>150</b>   |
| <b>Avg. Viscosity(5.0 rpm, 24°C)</b><br><b>(Brookfield DV-1,spindle CP51)</b> | <b>10,000 cp</b>   |

\* Properties given are typical values and not intended for use in preparing specifications. The user is advised to evaluate the product in the manner the product is intended to be used in manufacturing and in the final product.

**CURE SCHEDULES:**

| <u>Temperature</u> | <u>Time</u> | <u>Pressure</u> |
|--------------------|-------------|-----------------|
| 100°C              | 2 hr        |                 |
| 125°C              | 1 hr        |                 |
| 150°C              | 30 min      |                 |

Pot life: 25°C for 3 days.

1 cP = 10<sup>-3</sup> Pa·s = 1 mPa·s; 145psi=.99974MPa=.99974 N\*mm<sup>2</sup>; 1lb = 4.448N;  
 1 inch=25.4 mm; 1V/mil= 39.3701 V/mm; 1 lb-in = 0.11298 N-m

**SHELF LIFE:**

| <u>Storage temperature</u> | <u>Shelf Life</u> |
|----------------------------|-------------------|
| -40°C                      | 1 yr              |
| -20°C                      | 3 mo              |
| 25°C                       | 7 day             |

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