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**PRIMA-BOND**  
**ME7158**

**Stress-Free, Very High  
 Thermally Conductive  
 Reworkable  
 Epoxy Paste Adhesive**

**IDEAL FOR:**

- High Power Die Attach
- Substrate and Component Attach
- Reworkability
- Mismatched CTE's

**DESCRIPTION:**

ME7158 is a reworkable, aluminum nitride filled, electrically insulating and thermally conductive epoxy paste adhesive. It exhibits outstanding flexibility for bonding materials having highly mismatched CTE's (i.e., alumina to aluminum, silicon to copper). The very high thermal conductivity of this material makes it useful for bonding high-powered, large area die and components.

It can be readily reworked at 80-150°C with torque or peel stress. Caution: AlN under high humidity and temperature may cause corrosion to copper or other non-noble metal.

**AVAILABILITY:**

ME7158 is available in syringes for automatic needle dispense applications or in jars.

**APPLICATION PROCEDURES:**

- ( 1 ) Thaw for 30 minutes before using syringe or opening jar.
- ( 2 ) Dispense adhesive onto clean substrate.
- ( 3 ) Pre-bake dispensed adhesive open-face at 60°C for 30 to 60 minutes or 80C for 30 minutes to achieve optimum bonding.\*\*
- ( 4 ) Cure according to one of the recommended cure schedules.

**TYPICAL PROPERTIES\***

Electrical Resistivity ( 150 °C/ 60 min )	>1x10 <sup>14</sup> ohm-cm
Dielectric Strength (Volts/mil)	>750
Glass Transition Temp.(°C)	-25 ±10%
Current Carrying Capabilities	N/A
Lap-Shear Strength	>1000 psi >6.9 N/mm <sup>2</sup>
Device Push-off Strength	>1800 psi >12.4 N/mm <sup>2</sup>
Hardness (Type)	80-100 (A) 33-63 (D) ±10
Cured Density (gm/cc)	2.3 ±10%
Thermal Conductivity	25 Btu-in/hr-ft <sup>2</sup> -°F ±10% 3.6 W/m-°C ±10%
Linear Thermal Expansion Coeff. (ppm/°C)	120 ±15%
Maximum Continuous Operation Temp. (°C)	<150
Avg. Viscosity(0.5 rpm, 25°C) (Brookfield DV-1,spindle CP51)	250,000 cp ±20%

\* Properties given are typical values and not intended for use in preparing specifications. The user is advised to evaluate the product in the manner the product is intended to be used in manufacturing and in the final product.

**CURE SCHEDULES:**

Temperature	Time	Pressure
80°C	8 hr	
100°C	4 hr	
125°C	2 hr	
150°C	1 hr	

\*\* For higher temperature curing, above 125°C and/or bonding area of over 1cmx1cm, it is recommended that the dispensed adhesive be pre-baked, open-face without parts, at 60°C for 60 minutes or 80°C for 30 minutes, before parts are mounted and cured.

Caution: AlN under high humidity and temperature may cause corrosion to copper or other non-noble metal.

**SHELF LIFE:**

Storage temperature	Shelf Life
-40°C	1 yr
Pot Life	72 hrs @ 25°C

**CAUTION:** This product may cause skin irritation. Avoid skin contact. If contact does occur, wash immediately with soap and water. Please refer SDS for more details

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